

Josh's pâte de verre refractory mould recipe

Water [ml]	Plaster (fine cast or newcast) [g]	Silica [g]	Chopped strand [tablespoons]	Grog* [g]
250	175	200	0.5	87.5
500	350	400	1	175
1000	700	800	2	350
1500	1050	1200	3	525
2000	1400	1600	4	700
2500	1750	2000	5	875
3000	2100	2400	6	1050
3500	2450	2800	7	1225
4000	2800	3200	8	1400
4500	3150	3600	9	1575
5000	3500	4000	10	1750

*equal mixture 16/30 and 30-dust
corderite grog